



# TOSOH INDIA PVT.LTD.

Gebi Industrial Park , Building No. 'C' , Sonale Village  
 Bhiwandi , Thane -421 302 , India , Tel.: +91-25 222 84100  
 email. : [info@tosohindia.com](mailto:info@tosohindia.com) , web : [www.tosohindia.com](http://www.tosohindia.com)

HLC-723 Report of Calibration Date YY: MM: DD:  
 Variant Mode No. 201908-02

Laboratory Vijaya Diagnostic Centre  
 Address Nandyal  
 Department Bio Chemistry

Signature Siddharth  
 Section Name Siddharth Das. Product Specialist

Sign of Check ok: V replace: X adjustment: A repair R cleaning: C grease up: L

**Machine Information**  
 Instrument HLC-723GX  
 Instrument S/N (~~11418608~~)  
 Sample Loader S/N (~~N/A~~)  
 Needle type  standard  side-hole  
 AUTO SAVE  YES  NO  
 Bar-code  YES  NO

**Measurement Conditions**  
 SYSTEM Ver. No. 01.24.  
 Sample  whole blood  centrifuged  mixed  
 FLOW 0.990 Z1-SMP 3025  
 Y1-SMP 3640 Y1-STAT ---  
 SYS-IN1 ---  
 SYL-IN3 ---

**1. Alarm setting**  
 paper-end, condition of printing  
 Column oven temperature

**4. Pump**  
 Check if the pump cam is not dirty  
 Leak from plunger-seal  
 Check if the diaphragm and plunger are not worn  
 Actions & leak of check-valves (Uptake & Purge)  
 Leak from drain-valve  
 Suction & line filters clogging  
 Pressure (MPa) w/o column 0.2 w/ column 6.5 MPa  
 Vacuum condition  
 Drain flush  
 Valves actions  
 FLOW FACTOR 0.99 Measured flow 1.08 ml/min

**2. Sampling unit**  
 Rotor-seal (Injection valve)  
 Stator-face (Injection valve)  
 Arm (Injection valve, check if loosened or not)  
 Sample-loop (Injection valve)  
 Rotor-seal (Rotary valve)  
 Round head screws at the coupling (Rotary valve)  
 Packing, check leak and worn or not (Syringe-S)  
 Packing, check leak and worn or not (Syringe-L)  
 Dilution port & Needle wash block, clean or not  
 Leak from O-ring (P/N.017092)  
 Barcode reader, readable without error  
 End-marker, detection sensitivity  
 Positions of rack-holder, tube-holder & sample sensor  
 Actions of Z1 & Y1 axes and SY-S & SY-L  
 Actions of X1 X2, Y2 and Y3 axes, no loosened screw  
 Position of X1 pitch-sensor  
 Positions between the main body and loader  
 Needle positions (at sampling, at dilution, at STAT)  
 Sample suction positions  
 Whole blood sample Aspiration check : 6 uL  
 Diluted blood sample Aspiration check : 120 uL

**5. Others**  
 Quality of printed letters  
 Parameters settings  
 AC voltage L-N 224 N-E 0.3 L-E 225  
 DC voltage 12V 11.8 24V 24 5V 5  
 Check of Smart Media  
 Clean up

**3. Detector**  
 Column oven Temperature 25 Allowed : +/- 2  
 Check noise at buffer changes  
 Baseline stability  
 Detector adjustment  
 Lamp Initial Intensity 705  
 Lamp Current Intensity 36.60 v  
 REF % 11%

**6. Receiving inspections**  
 CALIB std. 1; 5.85 % 2; 10.67  
 Calib. factors  $Y = (1.1418) X + (0.3816)$   
 CALIB 1, RT A1a: 0.24 A1b: 0.32 F: 0.42  
 L-A1c: 0.54 S-A1c: 0.67 A0: 1.02  
 Cntl assigned values L: 5.4 ±0.3% H: 9.9 ±0.5%  
 Observed Cntl values L: 5.3 % H: 9.9  
 Total-Area  700-3,000  NG  
 Chromatogram  Good  NG

**7. Remarks**  
Calibration due on 02-08-2020