

TECHNICAL SERVICE REPORT

No. 1358299

DATE: 15-12-2021

CUSTOMER DETAILS		INSTRUMENT DETAILS		SERVICE STATUS	
NAME: POLO LAB		MODEL: EM-200		<input type="checkbox"/> WARRANTY <input checked="" type="checkbox"/> R&R <input type="checkbox"/> AMQ <input type="checkbox"/> CMC <input type="checkbox"/> CHARGED CALL	
ADDRESS: KHANNA		SR. NO.: B140713		TYPE OF CALL <input type="checkbox"/> INSTALLATION <input checked="" type="checkbox"/> P.M. VISIT <input type="checkbox"/> APPLICATION SUPPORT <input type="checkbox"/> BREAKDOWN	
TEL NO:		CALL DETAILS		DOWN TIME:	
NAME OF THE OPERATOR:		COMPLAINT RECD.	DATE	TIME	COUNTER READING:
PROBLEM REPORTED: P.M. VISIT		RESPONSE			
OBSERVATIONS:		JOB COMPLETED			
ACTION TAKEN: P.M. carried out. cleaned probe, loading probe, cuvette, manifold, trough, stirrer and pump. Performed calibration and see results found ok.		RESPONSE TIME			
SITE CONDITION: LINE-NEUTRAL VOLT.: 240		TRAVEL TIME			
NEUTRAL-EARTH VOLT.: 240					
LINE-EARTH VOLT.:					
BRAND OF REAGENT USED:		TO BE FILLED IN BY CUSTOMER			
<input type="checkbox"/> FOLLOWING PARTS HAVE BEEN REPLACED <input type="checkbox"/> FOLLOWING PARTS NEED TO BE REPLACED. PLEASE APPROVE		<input type="checkbox"/> PREVENTIVE MAINTENANCE CARRIED OUT SATISFACTORILY. <input type="checkbox"/> FAULT RECTIFIED & INSTRUMENT IS WORKING SATISFACTORILY. <input type="checkbox"/> WE HEREBY APPROVE RS. _____ FOR PARTS <input type="checkbox"/> COMMENTS (IF ANY):			
NO.	DESCRIPTION	QTY.	COST	TOTAL	SEAL
					DATE
TOTAL Rs.					CUSTOMER'S SIGNATURE NAME:
INVOICE NO.:		DATE:		BRANCH	
FOLLOW-UP ACTION (Required if any):				H. O.	
ENGINEER'S/PRODUCT SPECIALIST'S SIGNATURE:		RECEIVED ON:		CHECKED BY:	
TIME: NAME: RISHU SINGH RAO		JOB CARD NO.:			

NOTE: Parts replaced are chargeable except during warranty period. Consumables like printer head, lamp, tubing, paper rolls etc. & breakable parts are not covered by warranty and hence are chargeable. Parts replaced due to negligence in operation will also be charged in every case.
 AT TRANSASIA, CUSTOMER SATISFACTION IS OUR PRIME CONCERN. IN CASE YOU HAVE ANY SUGGESTIONS PLEASE CONTACT: GENERAL MANAGER (TECHNICAL SERVICE), MUMBAI. TEL.: 4030 9000 FAX: (022) 4030 9090

TRANSASIA BIO-MEDICALS LTD.

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Date: 14th April 2021

**Polo Labs Pvt. Ltd.,
Khanna.**

Dear Sir

As desired by you please find enclosed herewith the Calibration report

1. Instrument & Serial No.: **Erba EM-200-Serial No. B140713.**
2. Range of the instrument: Optical density Linear form 0-3.5 A
3. Precision & Accuracy study on EM-200 done on 14-04-2021 & valid upto 13-04-2022.

Precision with Potassium Dichromate ($K_2Cr_2O_7$)

Reagent / Sample ratio -

Cup Position	Replicates	Absorbance (X)	SD	CV
Cup 1	20	1.5633 OD	0.0054	0.47%
Cup 2	20	1.5861 OD	0.0069	0.53%
Cup 3	20	1.5982 OD	0.0073	0.51%

Accuracy study with Potassium Dichromate ($K_2Cr_2O_7$) In comparison with EM-200
Wavelengths scan on Referral Spectrophotometer for Potassium Dichromate ($K_2Cr_2O_7$)



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UNMATCHED SERVICE
SINCE 1979...

2:

Wavelength	Spectrophotometer OD	
	Low	High
335	0.1082	1.7351
336	0.1958	1.7429
337	0.1979	1.7830
338	0.2011	1.8123
339	0.2038	1.8320
340	0.2079	1.8731
341	0.2153	1.9021
342	0.2179	1.9356
343	0.2205	1.9761
344	0.2303	2.0124
345	0.2352	2.0520



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Test of Potassium Dichromate (K₂Cr₂O₇) on EM-200

Pipetted/Measured by EM 200		Manually Pipettes EM		Manually pipetted & read in Autospan	
Low	High	Low	High	Low	High
0.2031	1.8205	0.1858	1.8690	0.2112	1.9532

This instrument is manufactured in accordance with the European law in force, in particular to "Electricity Safety" EN 610101 and "Electromagnetic Compatibility" EN 61326 Standards.

Pressure	Ideal	Actual
	0.9 bar	0.92bar
Lamp Voltage	12 V	12.01 V
Temperature	37° C	37° C

Photometer Calibration Check	Ok
Cuvette Blank Check	Ok

Wavelength	Off Set	Gain
340	NA	680
405	NA	481
505	NA	563
546	NA	479
578	NA	539
600	NA	435
660	NA	381
700	NA	432



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Transasia Bio-Medicals Ltd. BCO No. 95, 1st Floor, Sector 44C, Chandigarh - 160047
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CIN: U33110MH1985PLC030198




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The instrument does photometer check before each batch of tests is run. It will give an error message if the photometer test fails and it will not run any samples

Thanking you and assuring of our prompt attention at all times.

Yours faithfully,

For TRANSASIA BIO-MEDICALS LTD.


Rashpal Singh Rana
Sr. Regional Service Manager
M: +91-9316004670
E mail: r.rana@transasia.co.in

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TRANSASIA BIOMEDICALS LIMITED			TRANSASIA BIO-MEDICALS
INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

1.0 PRE APPROVAL

1.1 Prepared By

Name	Designation	Signature	Date
Sukhwinder kumar	SERVICE ENGINEER		18-09-2014

1.2 Checked By

Name	Designation	Signature	Date
Dr Parashant			
TR 1001007	Dr Indu Singh Heal	<i>[Handwritten Signature]</i>	

1.3 Approved By

Name	Designation	Signature	Date
Dr Parashant			

Note: After the Pre-Approval, this document is effective for the execution.



2.0 OBJECTIVE

The objective of this document is to provide an outline for the inspection of EM 200 (Bio-Chemistry Random Analyzer) and to verify that the following boundaries:

- Each Installed subcomponent complies with the engineering design and instrument data sheet / design specifications & manufacturer's recommendations.
- To ensure that all the safety features are defined before the start up of operational qualification exercise.
- The system meets the current regulatory requirements.
- To identify the Standard operating procedures for Operational Qualification.

3.0 SCOPE

The scope of this protocol is to outline procedure for Installation qualification of the subjected instrument within the following boundaries:

- Identification and verification of its Major components / Accessories
- Identification, Classification and Verification of Process Control Instruments / Gauge / Devices
- Identification and verification of Material of Construction
- Identification and verification of Supporting Utilities
- Identification of Standard Operating Procedures
- Identification and Verification of Documents



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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

5.0 INSTRUMENT DESCRIPTION

The Clinical Chemistry Analyzer is an open, full automated, discrete, patient prioritized, random access, computerized analyzer.

Technical Specifications:

System Type	Open, Automated, Discrete, Random Access, Patient Prioritized, 1/2 Reagents
Analysis Speed	200 Biochemistry tests per hour 200 tests per hour (with ISE) for a cycle time of 18 seconds
Display resolution	1024 X 768
Analyzer Dimensions	810 (W) x 800 (D) x 600 (H) mm
Number of tests on board	Maximum: 50
Assay Modes	1-point, 2-point, Rate-A and Rate -B, ISE optional
Calibration	Linear (two point and multi point). Factorized and Non-linear multipoint
Sample (Tubes / Cups)	Primary tubes of 5, 7 or 10mL & sample cups
Photometric Optics	Mono and Bi-chromatic measurement using 8 wavelengths
Absorbance Range	0 - 2.5
Auxiliary Data	10,000 results
Interface	RS-232 C port for Bi-directional Communication
Stat Sampling	Total 30 positions



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INSTALLATION QUALIFICATION

EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713
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Purpose:

The purpose of this instrument is to analyze the bio-chemical parameters, such as Sugar, Cholesterol, Tri-glycerides, Proteins, etc.

The working unit of the analyzer comprises the following:

- Basic operating unit with an intelligent photometer
- Sophisticated robotics combined with an operating console and a central processing unit (CPU).

Operating Unit:

The operating unit of the analyzer includes the sample and reagent handling systems. The sample handling system consists of a sample tray, sample arm, sample syringe and a wash station for the sample probe.

Photometric System:

The photometric system consists of 45 hard glass cuvettes, multi wavelength diffracting photometer and a halogen lamp.

Operating Console:

The operating console consists of a touch screen (optional) color TFT monitor, a key board and a mouse.

CPU (Central Processing Unit):

CPU consists of Pentium – IV 1.7 GHz processor (or Higher) with a 48 x CD Drive, and minimum 256 MB memory. The application software can be installed on computers with operating systems of Windows XP.

Besides the above mentioned, this analyzer has got the unique Software and Hardware features.



EM-200

Clinical Chemistry Analyzer

Instrument ID

B140713


6.0 IDENTIFICATION OF MAJOR COMPONENTS / ACCESSORIES

Details of each major component identified in this section, is recorded in a data sheet under the section 08.0.

Name of Component / Accessories	Present	Verified by Signature	Observations
	Yes / No		
Sample Tray / Disk	YES	<i>[Signature]</i>	
Sample Syringe	YES		
Sample Probe	YES		
Wash Station for Sample Probe	YES		
Reagent Tray / Disk	YES		
Reagent Bottles	YES		
Reagent Probe	YES		
Test Loader	YES		
Stirrer	YES		
Permanent Reaction Cuvette	YES		
9 Stage Laundry System	YES		
Light Source	YES		
Sample Cups	YES		
Software of EM 200	YES		



7.0 INSTALLATION CHECK / REVIEW

S. No.	Statement	Yes / No	Verified by Signature
1.	Verify that the "as built" drawings are complete and represent the design concept	YES	
2.	Verify that major components / accessories are securely anchored and shock proof.		
3.	Verify that there is no observable physical damage.		
4.	Verify that there is sufficient room of servicing provided		
5.	Verify that all utilities and electrical connections have been done according to the drawings.		
6.	Walking access to ground mounted instrument provided.		
7.	Required electric connections are tight, weather proof and earthed.		
8.	Instrument identification nameplate visible.		
9.	Units installed on foundation and secure in place as per manufacturer's recommendations.		
10.	Verify that the instruments installed and leveled properly on the floor.		
11.	Verify that the Material of Construction is proper and meeting the requirements.		



EM-200

Clinical Chemistry Analyzer

Instrument ID

B140713

8.0 INSPECTION CHECK / REVIEW

Instructions for completing the check / review

1. For each **data sheet**, record the required information with pen. Wherever required record "Yes" for acceptance, "No" for non-compliance and "NA" for not applicable.

"No" replies must be explained / justified.

2. When more than one component of same specification/type exists in the same equipment, individual data sheets should be filled for each component.
3. When a list of acceptable options is presented, tick (✓) the option that is actually present.
4. In the "**Method of Verification**" column indicate that item is installed and inspected according to manufacturer's specifications, such as by Visual / Physical, SOP, Test Certificate, Manual, etc



Instrument/ Component Name: Sample Tray / Disk

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
No. of patient cups / samples	30 positions	✓	VISUAL	
Standards / Stat	30 positions	✓	VISUAL	
Blank	Can be put on any position	✓	VISUAL	
ISE positions (Optional)	Can be programmed on any positions	✓	VISUAL	
Controls	Can be programmed on any positions	✓	VISUAL	



Instrument/ Component Name: Sample Syringe

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Dispensing Volume	2 – 70 µL	✓	TEST CERTIFICATE	
Installed Location	Behind the instrument on the right side	✓	VISUAL	
Quantity	01 No.	✓	VISUAL	
Increase in dispensing volume	0.2 µL	✓	TEST CERTIFICATE	



Instrument/ Component Name: Sample Probe

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Aspiration Volume	2 – 70 µL	✓	TEST CERTIFICATE	
MOC	Teflon coated	✓	VISUAL	
Quantity	01 No.	✓	VISUAL	
Increase in aspiration volume	0.2 µL	✓	TEST CERTIFICATE	



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EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

Instrument/ Component Name: Wash Station for Sample Probe

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
No. of position	01 No	✓	VISUAL	
Type of positions	i) Drain ii) Trough	✓	VISUAL	



Instrument/ Component Name: Reagent Tray / Disk

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Cool reagent disk	50 positions	✓	VISUAL	
Outer Rings	25 positions	✓	VISUAL	
Inner Rings	25 positions	✓	VISUAL	
Adaptors of 5mL	50 positions	✓	VISUAL	
Maintenance of Temperature	8-12°C ± 2°C	✓	VISUAL	
Rotation of disk	Counter-Clockwise	✓	VISUAL	
Time for Rotation of one Cuvette	Every 18 seconds	✓	VISUAL	



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INSTALLATION QUALIFICATION



EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713
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Instrument/ Component Name: Reagent Bottles

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Minimum Capacity	20 mL	✓	PHYSICAL	
Maximum Capacity	50 mL	✓	PHYSICAL	
Quantity (Large)	25 Nos	✓	VISUAL	
Quantity (Smaller)	25 Nos	✓	VISUAL	
Type	Screw Capped	✓	VISUAL	
Outer ring position	20 mL bottles & 5ml adaptors	✓	VISUAL	
Inner ring position	20 mL & 50 mL bottles & 5ml adaptors	✓	VISUAL	
MOC	Plastic	✓	VISUAL	
Adaptor	50 Nos	✓	VISUAL	
Adaptor Capacity	5 mL	✓	PHYSICAL	
Identification of Reagents	Barcode labels on the reagent containers	✓	VISUAL	



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INSTALLATION QUALIFICATION

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EM-200

Clinical Chemistry Analyzer

Instrument ID

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Instrument/ Component Name: Reagent Probe

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Aspiration/Dispensing Volume	R1: 50 – 300 μ L	✓	TEST CERTIFICATE	
	R2: 0 or 10 – 300 μ L	✓	TEST CERTIFICATE	
MOC	Teflon coated	✓	VISUAL	
Quantity	02 Nos'.	✓	VISUAL	
Increase in aspiration/dispensing volume	1 μ L	✓	TEST CERTIFICATE	



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Clinical Chemistry Analyzer

Instrument ID

B140713

Instrument/ Component Name: Reagent Syringe

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Maximum capacity	500 µL	✓	TEST CERTIFICATE	
Installed Location	At the back of the instrument on the right side	✓	VISUAL	
Quantity	01 No.	✓	VISUAL	
Increase in dispensing volume	1 µL	✓	TEST CERTIFICATE	



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INSTALLATION QUALIFICATION



EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713
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Instrument/ Component Name: Stirrer

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Type	Single Stirrer	✓	VISUAL	
No. of paddles	01 No.	✓	VISUAL	



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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

Instrument/ Component Name: Permanent Reaction Cuvette

Tag/Identification No.:

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Quantity	45 No's	✓	VISUAL	
MOC	Hard Glass	✓	VISUAL	
Capacity	770 µL	✓	TEST CERTIFICATE	



TRANSASIA BIOMEDICALS LIMITED				TRANSASIA Biomaterials
INSTALLATION QUALIFICATION				
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713	

Instrument/ Component Name: 7 Stage Laundry System

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Nozzles	Nozzle - 1	✓	VISUAL	
	Nozzle - 2	✓	VISUAL	
	Nozzle - 3	✓	VISUAL	
	Nozzle - 4	✓	VISUAL	
	Nozzle - 5	✓	VISUAL	
	Nozzle - 6	✓	VISUAL	
	Nozzle - 7	✓	VISUAL	



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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

Instrument/ Component Name: 7 Stage Laundry System

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Nozzles	Nozzle - 1	✓	VISUAL	
	Nozzle - 2	✓	VISUAL	
	Nozzle - 3	✓	VISUAL	
	Nozzle - 4	✓	VISUAL	
	Nozzle - 5	✓	VISUAL	
	Nozzle - 6	✓	VISUAL	
	Nozzle - 7	✓	VISUAL	



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EM-200	Clinical Chemistry Analyzer	Instrument ID B140713	

Instrument/ Component Name: Light Source

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Watts	12 W	✓	PHYSICAL	
Volts	12 V	✓	PHYSICAL	
MOC	Halogen	✓	VISUAL	
Quantity	01 No	✓	VISUAL	



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EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713	

Instrument/ Component Name: Sample Cups

Date :

Description	Specified	Actual	Method of Verification	Verified by Signature
Quantity	500 No's	✓	VISUAL	
MOC	Plastic	✓	VISUAL	
Capacity	2 mL	✓	TEST CERTIFICATE	



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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

Instrument/ Component Name: Software of EM 200

Date :

Description	Specified	Actual	Method of Verification	Verified by- Signature
Version		✓	VISUAL	
CD number		✓	VISUAL	
Product	EM- 200	✓	VISUAL	
Make	Erba Transasia	✓	VISUAL	



TABLE

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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

9.0 IDENTIFICATION AND VERIFICATION OF MATERIAL OF CONSTRUCTION

Identify and list down all components of the equipment for its material of construction.

Method of Test may be Molybdenum Test, Test Certificate, Manual, etc.

Component (s)	Material of Construction	Actual	Method of Verification	Verified by Sign & Date
Sample Probe	Teflon coated	✓	VISUAL	
Reagent Probe	Teflon coated	✓	VISUAL	
Permanent Reaction Cuvette	Hard Glass	✓	VISUAL	
Light Source	Halogen	✓	VISUAL	
Reagent Bottle	Plastic	✓	VISUAL	
Sample Cups	Plastic	✓	VISUAL	



EM-200

Clinical Chemistry Analyzer

Instrument ID

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10.0 IDENTIFICATION AND VERIFICATION OF SUPPORTING UTILITIES

List the supporting utilities and record whether or not they are properly connected and identified.

Utilities	Observation / Result	Verified by Sign & Date
Power	230 V	
Distilled Water	1 TDS	
Wash Solution	PRESENT	
UPS	PRESENT	



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INSTALLATION QUALIFICATION			
EM-200	Clinical Chemistry Analyzer	Instrument ID	B140713

11.0 IDENTIFICATION OF STANDARD OPERATING PROCEDURE

SOP No.	Title
Operation	Operation of Bio-Chemistry Random Analyzer
Calibration	Calibration of Parameters
Controls	Checking of Controls for Parameters
Maintenance	Maintenance / Checking of Distilled water, Waste, Wash solution, Cuvette rinse, Sample probe wash and Water save
Cleaning	Cleaning of Instrument surface



12.0 IDENTIFICATION AND VERIFICATION OF DOCUMENTS

12.1 DRAWINGS

Title	Drawing No.	Verified by Sign & Date
As-built Drawing	M08.81.00.00.00.091	



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PERFORMANCE QUALIFICATION

TRANSASIA

01/10/2018

EM 200

Clinical Chemistry Analyzer

Instrument ID

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OPERATIONAL QUALIFICATION CHECKLIST

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Em200

Clinical Chemistry Analyzer

Instrument ID

B140713

As part of Operational qualification, the following checks shall be done and each test shall be recorded:

Instrument Start-up

To check and establish the standard sequence to be followed, during start-up of the subjected instrument in Auto / Manual mode, to propose for correct operation and to avoid any damage to the instrument and personnel.

Functional Checks

To check and ensure that different functions (such as switching devices, indication / monitoring / recording devices, feedback system, etc.) for correct operation of the subjected instrument are working as expected.

Interlocks and Alarms Check

To check and ensure that the interlocks and alarms (such as status indication system, negative feed back system, control loops, sound alarms, etc.) for correct control and monitoring of the operation cycle are working as expected.

Safety / Security Checks

To check and ensure that the safety / security functions (such as program logging, process control, personnel safety systems, password check, etc.) to protect the instrument and personnel are working as expected.

Instrument Shut-down

To check and establish the standard sequence to be followed, during shut-down of the subjected instrument in Auto / Manual mode, to propose for correct operation and to avoid any damage to the instrument and personnel.



TRANSASIA BIOMEDICALS LIMITED
OPERATIONAL QUALIFICATION CHECKLIST



Em200	Clinical Chemistry Analyzer	Instrument ID	B140713
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1.0 INSTRUMENT START-UP:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Ensure that all the required electrical connections are properly connected.	Working fine	Dr Parashant	Satisfactory
Ensure the proper filling of double distilled / de-ionized water and Cleaning solution in the respective cans.	”	”	”
Ensure the availability of XL Wash. —	”	”	”
Ensure the availability of Biohazard Waste.	”	”	”
Ensure the availability of Normal Waste.	”	”	”
Switch ON the rear switch of the analyzer.	”	”	”
Switch ON the side switch of the analyzer.	”	”	”
Switch ON the computer and start the analyzer application software.	”	”	”
Initialization	”	”	”



TRANSASIA BIOMEDICALS LIMITED
OPERATIONAL QUALIFICATION CHECKLIST



Em200

Clinical Chemistry Analyzer

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2.0 FUNCTIONAL CHECKS:

2.1 Maintenance:

Refer the Operator's Manual for the procedures, for the following activities:

Activity	Observation	Verified by (Sign & Date)	Remarks
Photometer functioning	properly	Dr Parashant	satisfactory
Cuvette Rinse	properly	Dr Parashant	satisfactory



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OPERATIONAL QUALIFICATION CHECKLIST

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Em200 Clinical Chemistry Analyzer Instrument ID B140713

2.2 Loading of Reagents:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Reagent Level Scan, Dead Volume Check & 2 Reagent Chemistry	properly	Dr Parashant	Satisfactory



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OPERATIONAL QUALIFICATION CHECKLIST

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Em200

Clinical Chemistry Analyzer

Instrument ID

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2.3 Calibration:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Blank (Distilled Water)	checked	Dr Parashant	Satisfactory
Standard (Multical)	Checked	Dr Parashant	Satisfactory



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OPERATIONAL QUALIFICATION CHECKLIST

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Em200

Clinical Chemistry Analyzer

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B140713

3.0 INTERLOCKS AND ALARMS CHECK:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Less volume of Distilled Water	checked	Dr Parashant	Satisfactory
Less volume of Wash Solution	checked	Dr Parashant	Satisfactory
More volume of Bio-Hazard waste	checked	Dr Parashant	Satisfactory
More volume of Normal / General waste	checked	Dr Parashant	Satisfactory



TRANSASIA BIOMEDICALS LIMITED
OPERATIONAL QUALIFICATION CHECKLIST

TRANSASIA
 Bio-Medicals Ltd

Em200

Clinical Chemistry Analyzer

Instrument ID

B140713

4.0 SAFETY / SECURITY CHECKS:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Password Check for Test Parameters	checked	Dr Parashant	Satisfactory
Password Check for QC Mode	checked	Dr Parashant	Satisfactory



TRANSASIA BIOMEDICALS LIMITED
OPERATIONAL QUALIFICATION CHECKLIST

TRANSASIA
 Bio-Medicals Ltd.

Em200	Clinical Chemistry Analyzer	Instrument ID	B140713
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5.0 INSTRUMENT SHUT-DOWN:

Refer the Operator's Manual for the procedures, for the following activities:

Action	Observation	Verified by (Sign & Date)	Remarks
Sample Probe Wash	checked	Dr Parashant	Satisfactory
Water Save	checked	Dr Parashant	Satisfactory
Switch OFF the computer.	checked	Dr Parashant	Satisfactory
Switch OFF the side switch of the analyzer.	checked	Dr Parashant	Satisfactory
Switch OFF the rear switch of the analyzer.	checked	Dr Parashant	Satisfactory



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TRANSASIA BIOMEDICALS LIMITED



PERFORMANCE QUALIFICATION

EM 200

Clinical Chemistry Analyzer

Instrument ID

B140713

1.0 PRE APPROVAL

1.1 Prepared By

Name	Designation	Signature	Date
Rashpal Singh	Application Specialist		11-2-2022

1.2 Checked By

Name	Designation	Signature	Date
Jaswinder	Lab Supervisor		11-2-2022

1.3 Approved By

Name	Designation	Signature	Date
Dr Parashant			11-02-2022



TRANSASIA BIOMEDICALS LIMITED



PERFORMANCE QUALIFICATION

EM 200	Clinical Chemistry Analyzer	Instrument ID	B140713
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6.0 TEST PLAN

The following tests shall be followed, during the Performance Qualification of EM 200 (Bio-Chemistry Random Analyzer).

Test Parameter	Acceptance Criteria	Test Procedure / Reference
CRE	CV% Should be less than 5%	As per lab requirement
URIC	CV% Should be less than 5%	As per lab requirement
AMY	CV% Should be less than 5%	As per lab requirement
SGOTD	CV% Should be less than 5%	As per lab requirement



EM 200

Clinical Chemistry Analyzer

Instrument ID

B140713

7.0 EXECUTION OF TEST PLAN

S.NO	SGOTD	AMY	URIC	CRE
1	143.6	147	11.7	2.45
2	141	145	11.7	2.52
3	143.3	142	11.9	2.44
4	142.2	140	12	2.53
5	142.4	143	11.9	2.53
6	141.6	142	11.9	2.50
7	142.4	143	11.8	2.50
8	141	145	11.8	2.37
9	144	142	12	2.40
10	142.4	140	12.9	2.29
MEAN	142.5	143	12	2.45
SD	1.18	2.27	0.35	0.06
CV%	0.83	1.60	2.90	3.25
Acceptable	<5%	<5%	<5%	<5%

QC detail attached.



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PERFORMANCE QUALIFICATION

TRANSASIA

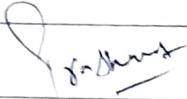
EM 200

Clinical Chemistry Analyzer

Instrument ID

B140713

Reviewed by:

Name	Signature	Date
Dr Parashant		14-2-2022

