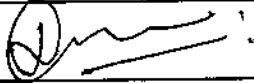


INSTALLATION / OPERATIONAL QUALIFICATION PROTOCOL

The following Installation Qualification (IQ) & Operation Qualification (OQ) is intended to be a guideline. Local IQ & OQ procedures can vary depending on intended use. The IQ & OQ is concluded if all the criteria of acceptance are verified and the possible deviations are accepted.

This IQ & OQ is intended for the following products:

Tabletop	Undercounter	Upright
ULTF-37 F-90	VTS 098 F-138	F-427 VTS 254 BFS345S VTS 258

Location	NADIED
Model	BFS345S
Serial number	8030279-02/9538167
Name of distributor	WE CARE ENTERPRISE
Warranty start	28/02/2022
Signature	
Date	28/02/2022

Document Reference: IOQ- Manuals

Revision: 03-12-2020

Acceptance criteria

The IQ/OQ is concluded if all criteria of acceptance are approved and the possible deviations are accepted.


Reference

User manual

Persons performing IQ & OQ

All personnel entering information in this protocol must be identified in the table below by name, full signature and initials.

Personnel must be fully aware of all the procedures to follow.

Name	Company	Signature	Initials	Date
Kamlesh Pachiyas	WE CARE ENTERPRISE			28/2/22

Verified by :- Amit
28/2/2022

Dr. Amitkumar Jojera
Consultant Pathologist
M.P.U.H. Emp. No.- 728
Reg. No. 37297

IQ - Installation Qualification

Objective

To verify that the freezer has been installed to a satisfactory standard and is safe to use.

Pre-Requisites

User manual is available for review

Step	Reference to chapter in manual	Description	Verification		Comment
			Pass	Fail	
IQ-1	Before Use	Ensure the appliance has not been damaged during transport.	✓		OK
IQ-2	Before Use	Ensure the protective foil on the shelves are removed before cleaning and using the unit.	✓		OK
IQ-3	Before Use	Ensure that the inside of the appliance is clean.	✓		OK
IQ-4	Before Use	Ensure the appliance has been in an upright position for at least an hour before being switched on.	✓		OK
IQ-5	Before Use	Allow the freezer to operate at the desired temperature for a minimum of 12 hours before loading.	✓		OK
IQ-6	Electrical connection	Ensure to connect the appliance to the socket outlet.	✓		OK
IQ-7	Ventilation guards	Ensure the ventilation guards are mounted behind the appliance.	✓		OK
IQ-8	Battery backup	Ensure the battery backup system is activated.	✓		OK
IQ-9	Location and ventilation	Ensure the appliance is not exposed to direct sunlight.	✓		OK
IQ-10	Location and ventilation	Ensure the appliance is not exposed to rain.	✓		OK
IQ-11	Location and ventilation	Ensure the appliance is installed in a dry, well ventilated room with minimal variations in temperature.	✓		OK
IQ-12	Location and ventilation	Ensure the appliance is away from sources of heat.	✓		OK
IQ-13	Location and ventilation	Ensure ventilation, above, below and around the appliance.	✓		OK
IQ-14	Location and ventilation	Ensure enough space for the door to open in at least 90 degrees.	✓		OK

IQ-15	Levelling the appliance	Ensure the appliance is levelled.	✓		OK
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Conclusion

Pass	✓	Pass with comment	✓	Fail	
Comments				Remarks	
<p>- All parts is OK. - Installation Done.</p>					

Verified by:- Amit
28/2/2022

Dr. Amitkumar Jojera
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OQ - Operation Qualification

Objective

To verify that all refrigerator components function correctly as specified for normal operation.

Pre-Requisites

Appliance is installed

ID	Reference to chapter in manual	Description	Verification		Result
			Pass	Fail	
OQ-1	Freezer Components	Ensure all doors operate as expected.	✓		OK
OQ-2	Controller – operation and function	Ensure the appliance is turned on.	✓		OK
OQ-3	Controller – operation and function	Ensure the time and date are set on the controller.	✓		OK
OQ-4	Controller – operation and function	Hold the door open to confirm the alarm activates. Close door and confirm alarm de-activates.	✓		OK
OQ-5	Controller – operation and function	Record temperature set points (for both operating level and the alarm limits) and confirm these meet the acceptance criteria.	✓		OK
OQ-6	Controller – operation and function	Increase the temperature set point by $\geq 11^{\circ}\text{C}$ (for ULT units its by $\geq 26^{\circ}\text{C}$). Confirm that the refrigerator system responds to increased temperature and the alarm activates (visual and audible) when temperature exceeds alarm high limit.	✓		OK
OQ-7	Controller – operation and function	Ensure temperature set point is returned to the original value on completion and confirm alarm de-activates.	✓		OK
OQ-8	Controller – operation and function	Decrease the temperature set point by $\geq 11^{\circ}\text{C}$. Confirm that the refrigerator system responds to decreased temperature and the alarm activates (visual and audible) when temperature exceeds alarm low limit.	✓		OK

OQ-9	Controller – operation and function	Ensure temperature set point is returned to the original value on completion and confirm alarm de-activates.	✓	OK
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Conclusion

Pass	✓	Pass with comment	✓	Fail	
<p>working of instrument is ok</p>					

Verified by :- Amit
28/2/2022

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