

## TMSCC

TESTING MACHINE SERVICE AND CALIBRATION CENTRE

Precision is Our Destination......

An NABL Accredited Calibration Laboratory A Constituent Board of Quality Council of India

An ISO 9001: 2015 Certified company

Calibration of Various Instruments & Testing Machines...



				For	rm No	.: TM	SCC/R/23				
				CALIBR	ATI	ON C	ERTIFICAT	`E			
CALI	BRA	TION CERTIFICATE	NO.: TMSC	CC-1125-22	-23					Page 1 of 2	
ISSUE DATE :				26-May-2022							
ULR No.:				2522000002	179F						
1.0 ISSUED TO:				CTC, MC							
-			88, Co	88, College Street, Kolkata - 700 073							
		ice Request Form No.		SRF/22-23/05/042							
1.2	1			02-05-2022							
1.3	Loca	ition :	At Lat	)							
<u>1.4</u>	Description identification of item to be calibrated:										
	i Name: RPM &			& Timer of Centrifuge		ii	Make :	Remi			
	<u>iii</u>	Model / Type No.:	R-8C			iv	S/L No.:				
	<u>v</u>	I.D.No.:	ICTC/CF/02			vi	Job Code No.:	22-23/1125	22-23/1125		
	<u>vii</u>	Range:	(0 to 5250) rpn	1 / 99 Min		viii	Resolution:	10 rpm / 1 Min			
	<u>ix</u>	Accuracy:	As per ASTM NIST: 1960-12	r ASTM F-2046, : 1960-12			End User :	-			
<u>1.5</u>	Full	/ Partial Calibration :	libration : Full Calibration								
<u>1.6</u>	App	licable specification of	item to be calibra	ted: Accura	icy / pe	rmissib	ole limit :	Not Specified.			
<u>1.7</u>	Date of receipt of item : 24-Ma			2022	1.8	Date of calibration :			24-May-2022		
<u>1.9</u>	Calibration due on :			2023	2.0	Frequency of calibration once in :			365	Days	
<u>2.1</u>	during calibration :		Temperature :	erature: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$							
			Humidity:								
2.2	Basi	s of calibration :	SOP/05/01 & S	SOP/9/16							
1. The	e abo	ove Instrument has been	a calibrated over	its range and	d the re	sults a	re tabulated from p	page 2 of report.			
2. The			ates only to the a	bove DUC	& repo	rted res	ults are valid at th	e time of and under the state	d conditions	of	
		any, in this certificate	shall be brought	to notice wi	thin 45	days f	rom the date of thi	s certificate.			
		33 guidelines are adop									
5. Thi	s cer	tificate shall not be repr	roduced, except i	n full, witho	out the v	written	permission of TM	ISCC			
		ons/erasing, invalidate data( To be filled by cu						art of this Report- provided tory control).	for incorpor	ation of	
		ory Standards are trace									
				1			11 1. 17 111 1				

2.3	Traceability: Standards used for calibration are traceable to National Standards through NABL accredited Laboratory.							
	Name of the Instrument	Sl. No./ Id No.	Certificate No.	Lab Certificate No.	Calibrated On	Due On		
	Digital Tachometer	(TMSCC/DT/01) (Sl. No 197-0010V)	TMSCC-INTR-DT-08- 21-22	CC - 3125	25-11-2021	24-11-2022		
	Digital Time Totaliser	(TMSCC/TT/01) (Sl. No 19HT0559)	TSC/20-21/7842-38	CC-2231	24-11-2020	24-11-2022		

8. In Result Sheets, 'Pass' indicates measured readings are within specification limit, 'Fail' Indicates measured readings are out of specification

limit &' -' indicates no specification limit furnished. Acceptance criteria as per IS





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Form No.: TMSCC/R/23

CC No.: TMSCC-1125-22-23

Date: 26-May-2022

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## **CALIBRATION RESULTS**

St. Nu.	DUC Set in rpm	Observed Reading at Ref. Std. in rpm (Average of five readings)	Error in rpm	Uncertainty in (±) %	Acceptance Criteria
1	12(0)	1194.5	-5.5	0.39	Pass
2	2400	2389.1	-10.9	0,39	Pass
3	3600	3583,6	-16.4	0.39	Pass
4	48(A)	4778.1	-21.9	0.39	Pass
3	5200	5176.3	-23.7	0.39	Pass

Maximum Permissible Error : (\*) 1% of rdg

SL No.	Reading at Standard Totaliser in sec.	Reading at DUC in min (Avg. of five readings)	Error in sec	Uncertainty in (±)	Acceptence Criteria
l	1200.00	20	0.00	1.59	Pass
2	2400.00	40	0.00	1.59	Pass
3	3600.00	60	0.00	1.59	Pass
4	4800.00	80	0.00	1.59	Pass
5	5940.00	99	0.00	1.59	Pass

Maximum Permissible Error: ± 5 sec (upto 1 min)/ ± 6 sec (above 1 min)

Measurement Uncertainty at 95% Confidence Level where Coverage Factor k = 2

REMARKS: The DUC has been calibrated over its range. The readings observed are tabulated above. The reference standard is traceable to National standard.

DUC: Device Under Calibration.

Physical Status of the DUC: OK

Calibrated By :

P. K. Modak

(Sr. Calibration Engineer)

Checked By:

C. Ghosh

(Technical Director)

Approved By:

S. Chowdhury

(Quality Manager)

**END OF CERTIFICATE** 

