

Transasia Bio-Medicals Ltd., Transasia House, 8 Chandivali Studio Road, Andheri (East), Mumbai - 400 072 Tel: +91 22 4030 9000 Fax: +91 22 2857 3030 Email : transasia@transasia.co.in CIN : U33110MH1985PLC036198



TRANSASIA

EM-200

SR. NO B2001038

FULLY AUTOMATIC BIOCHEMISTRY ANALYZER

IQ,OQ AND PQ

For

Inlaks General Hospital, Chembur

Marketed by:
Transasia Bio-Medicals Ltd.,
Transasia House,
Chandivali Studio road,
Andheri (E),
MUMBAI - 400 072





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Installation Qualification for EM200 Sr. No.:- B2001038

Customer Name

: Inlaks General Hospital I

Address

: Chembur Colony, Indira Nagar, Chembur, Mumbai, Maharashtra 400074

Instrument Name

: EM-200

Serial Number

: B2001038

Date of Installation

: 08/10/2018

Initial Inspection of the unit carried out and the details are as follows:

System Condition Report:

Found the System to have been delivered in satisfactory condition and no external physical damaged observed on the same. Package was kept in Good Condition as per the directional indicators like not tilt, indicating the System has not been subjected to mechanical shocks or stored in any manner, so as to cause any damage to the same.

Found all the required accessories as required.

Installation Procedure & Checklist Attached for records.

External Requirements for Installation:

- 1. Input voltage of 220V-240V / 50Hz or 60Hz.
- 2. Recommended Operating Temperature is 15-30 °C, with Relative Humidity 30-85% and Atmospheric Pressure 70-106 kPa.





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Installation Certificate for EM-200, Sr. No.:- B2001038

This is to certify that the instrument EM-200 Sr. No.:- B2001038 is successfully Installed and Commissioned at Inlaks General Hospital, Chembur and the Installation Protocol / checklist has been successfully completed for the above instrument.

Date of Installation: 08/10/2018

TBM, Technical Services Department

Name : Ms.Swati Srivastava





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Installation Qualifications for EM-200, Sr. No.:- B2001038

Carried out all the Installation Procedures as per the Installation Procedure & Checklists.

Carried out all the necessary checks and alignments.

Carried out all the necessary system checks and tests.

Carried out Priming and Cleaning Operations

Checked the results by running the controls and found OK.

Handed over the Instrument for Operators Training & Qualifications

For TBM, Technical Services Department

Name : Ms. Swati Srivastava





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Installation Qualification for EM-200, Sr. No.:- B2001038

Customer Name

: Inlaks General Hospital Chembur

Instrument Name

: EM-200

Serial Number

: B2001038

Date of Installation

: 08/10/2018

The instrument was installed and was found to be working satisfactorily. Preliminary Customer Training was provided and standardization of the parameters were done. The results were found to be within the expected range and System found to be working satisfactorily.

Protocol Performed By:

TBM, Mumbai

Name: Ms. Swati Srivastava

Designation: Engineer

Customer Authorization:

Inlaks General Hospital Chembur

Name: Dr. Aparna Jairam

Designation: HOD

Company Representative

Name & Sign

Ms. Swati Srivastava

Date: 15/11/21

Name & Sign

Dr. Aparna Jairam

Date: 15-11-21



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Operational Qualification:

System Certification:

Study data has determined that the System described in this document either meets all criteria outlined in this Operational Protocol, or exceptional conditions have been identified and documentation included.

Exceptional conditions, if any, have been addressed.

The System is ready for specific usage.

Protocol Performed By: TBM, Mumbai

Name: Ms. Swati Srivastava

Designation: Service Engineer

Customer Authorization: Inlaks General Hospital

Name: Dr. Aparna Jairam

Designation: HOD

Company Representative Name & Sign

Mr. Swati Srivastava

Date: 15/11/21

Customer Name & Sign

Dr. Aparna Jairam

Date: 15-11-21



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Instrument Setup

- 1. Assembled the instrument accessories.
- 2. Removed the Shipping Clamps
- Connected the Sampler
- 4. Set the Reagent Tubings
- 5. Connected the Reagents
- 6. Connected the waste Tank
- 7. Connected the Waste Tubings
- 8. Connected the Power Cord and Connection Cord.
- 9. Connected the External Printer
- 10. Perform the setting sequence

Operational Inspection

- 1. Checked and found Mechanical Movements OK
- 2. Checked and found Hydraulics OK.
- 3. Checked and found Electricals OK.
- 4. Checked with controls and samples ,results are found OK.

TBM, Technical Services Department

Name : Ms. Swati Srivastava





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Operations Qualifications for EM-200, Sr. No.:- B2001038

Verified all the Mechanical Movements : Done

2. Verified Hydraulics. : Done

Verified Electrical Systems : Done

4. Verified with Controls : Done

TBM, Technical Services Department

Name : Ms. Swati Srivastava





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Performance Qualifications for EM-200, Sr. No.:- B2001038

- 1. CONTROLS: Run Biochemistry control of all the parameters, found within acceptable limit.
- PRECISION CHECK: Run the precision of the parameters for 10 times; calculate mean. CV%. found within range.

Parameters Values for Verification:

TEST PLAN:

The following tests shall be followed, during the performance Qualification of EM200 instrument. (Bio-Chemistry Random Analyzer).

| Test Parameter | Acceptance Criteria (CV%) | Test Procedure/ Reference(Results Obtained) | |
|----------------|---------------------------|---|--|
| PHOS | Less than 5.0 % | 0.89 % | |
| UA | Less than 5.0 % | 1.06 % | |
| ALBD | Less than 5.0 % | 0.77 % | |
| ALPU | Less than 5.0 % | 0.91 % | |
| HDLC | Less than 5.0 % | 1.20 % | |
| GGT | Less than 5.0 % | 2.07 % | |
| TRIG | Less than 5.0 % | 0.83 % | |
| CA | Less than 5.0 % | 2.72 % | |
| UREA | Less than 5.0 % | 1.27 % | |
| GOTHL | Less than 5.0 % | 1.61 % | |
| LDH | Less than 5.0 % | 1.07 % | |
| CHOL | Less than 5.0 % | 2.24 % | |
| GLU | Less than 5.0 % | 1.70 % | |
| GPTHL | Less than 5.0 % | 1.57 % | |
| CHOL | Less than 5.0 % | 2.04 % | |



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System Certification:

Study data has determined that the System described in this document either meets the necessary criteria outlined in this Performance Qualification Protocol, or exceptional conditions have been identified and documentation included.

The System is ready for specific usage.

Protocol Performed By:

TBM, Mumbai

Name: Mr. Krishnakant Seegarla

Designation: Application Manager

Customer Authorization:

Inlaks General Hospital Chembur

Name: Dr. Aparna Designation: HOD

Company Representative Name & Sign

Mr. Krishnakath Seegarla

Name & Sign

Dr. Aparna Jairam

Date: 15-11-21



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CERTIFICATE OF CALIBRATION/VERIFICATION

Customer Name:

Inlaks General Hospital, Chembur

Model:

Fully Automated Bio-Chemistry Anlyzer-EM 200

Serial No:

52001038

Calibration Date:

15-11-2021

Next Calibration due on before: 16-11-2022

Calibrator Used:

Multical Lot Number: 2204083

Quality Control Used:

Lot Number:S062125B/S062131B

This is to certify that the above mentioned instrument has been verified of calibration according to the procedures provided by the manufacturer -

General Parameters:

| Parameter | Measured Value | Acceptable Range | |
|---|-------------------------------------|------------------|------|
| Line Voltage | 230V | 230 V +/- 5% | Pass |
| Logic Voltage | 5.0 V | 4.9 V to 5.1 V | Pass |
| Lamp Voltage | 12.0 V | 11.8 V to 12.2 V | Pass |
| Flow cell Temperature | 37.0 deg | 37 +/- 0.5 | Pass |
| 45 Cuvette blank value for for all filter | Enclose value sheet for all cuvette | Abs 0.02-0.2 | Pass |





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Photometer Filter Gain Levels:

| s.no | Filter Value in nm | Filter Gain in mv |
|------|--------------------|-------------------|
| 1 | 340 | 578 |
| 2 | 405 | 517 |
| 3 | 505 | 528 |
| 4 | 546 | 516 |
| 5 | 578 | 495 |
| 6 | 600 | 498 |
| 7 | 660 | 478 |
| 8 | 700 | 460 |

Technical Service Department

Transasia Bio-medical Limited

